

C10

Multipurpose Adhesive

TUSKBOND

Tuskbond C10 Multipurpose Adhesive is a multipurpose spray adhesive suitable for bonding a wide variety of materials giving a rapid and strong bonding formation and is economical in use.

Tuskbond C10 is ideal for fixing polyethylene sheeting for enclosures prior to asbestos removal, for fixing thermal insulation and for packaging applications such as palletising or case sealing. It may be used for foam bonding, upholstery, automotive, carpets and trim and is useful for temporary bonding instead of double sided tapes.

✓ **Versatile:**

bonds to a wide variety of substrates

✓ **Economical:**

fast, easy application, with a fast drying time

✓ **High performance:**

forms a rapid and strong bond



Usage

Approved substrates:

- Carpets
- Wood
- Concrete
- Stone
- Tiles
- Rubber
- Foam
- Metals
- Rigid plastics
- Polyethylene
- Canvas
- Fabrics
- Cardboard
- Paper
- Cork

Packaging

Available Sizes:

500ml aerosol

Disposal Info:

Once the aerosol is empty of any hazardous materials and depressurised, it can be considered as scrap metal, in accordance with the national or local waste company, under code EWC 15 01 04* (empty aerosol, non-hazardous residues).

Canisters and aerosols that are still pressurised and contain product should be disposed of in accordance with the national or local waste company under code EWC 16 05 04* (full or partially empty aerosol).



Guidelines for use

Preparation:

USE IN A WELL VENTILATED AREA.

Surfaces to be bonded should be clean, dry and dust free. If cleaning solvents are used, allow adequate time for drying and wipe surface with a clean cloth before applying adhesive.

Shake aerosol before use.

Application:

Hold the aerosol at approximately 70° to the surface.

Spray adhesive from 6-8 inches away onto one or both surfaces. Apply adhesive in 4-6 inch bands overlapping each band by roughly 50%, with a double coat applied to the edges. Move at a steady pace that provides an even coat of adhesive without allowing any material to puddle. For most applications, 80-100% adhesive coverage is required for full bond strength. On porous materials, a second coat of adhesive may be necessary.

For one-way application, let adhesive dry for 30 seconds until tacky, and then press into position.

For two-way application, spray both surfaces and allow to dry for 1-2 minutes before bonding.

For temporary bonding, spray one surface and allow to dry for 1-2 minutes before bonding.

After use, invert the can and spray to clear any adhesive from the valve/button.



Technical Information

Base/Solvent	Dichloromethane	Cure Time	Full cure: 24 hours
Propellant	Hydrocarbon	Shelf Life	12 months
Appearance	Amber	Coverage	~2.5m ² (dry coat weight of 25gm ²)
Application Temperature	15°C-25°C	Solids Content	28%
Temperature Resistant	60°C	Storage Temperature	15°C-35°C
Open Time	60 minutes	Application	Spray-applied - web
Drying Time	1- 2 minutes		

IMPORTANT NOTES

Storage & Shelf Life

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive.

DO NOT ALLOW THE PRODUCT TO FREEZE

Stored under the correct conditions, in original. Unopened containers, the product will have a shelf life of 12 months.

Temperature & Timings

All information on temperature and timings represent normal working conditions and is provided as a guideline only. However, please contact H.B Fuller for advice if you wish to operate outside of these parameters.

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