

HT150

Multipurpose Upholstery Adhesive

TUSKBOND

Tuskbond HT150 Multipurpose Upholstery Adhesive is a high-tack sprayable adhesive, free from all chlorinated solvents. Suitable for bonding most materials used in the upholstery industry, HT150 gives a rapid and strong bonding formation and is economical in use. It is ideal for small scale assembly and laminating of polyurethane foam.

Tuskbond HT150 is also suitable for sticking un-gummed labels, paper, cardboard etc. to a variety of packaging materials.

- ✓ **High-tack formulation:**
forms a strong bond quickly
- ✓ **Economical:**
fast easy application, with a fast drying time
- ✓ **Versatile:**
bonds a wide variety of materials
- ✓ **Product credentials:**
free from all chlorinated solvents



Usage

Approved substrates:

- Hessian
- Fibrous materials
- Felt
- Fabrics
- Leather
- Foams
- Polyurethane foams
- Insulation
- Wood
- Metal
- Plastic
- Paper
- Cardboard

Do not use on flexible PVC or expanded polystyrene.

Packaging

Available Sizes:

500ml aerosol

Disposal Info:

Once the aerosol is empty of any hazardous materials and depressurised, it can be considered as scrap metal, in accordance with the national or local waste company, under code EWC 15 01 04* (empty aerosol, non-hazardous residues).

Canisters and aerosols that are still pressurised and contain product should be disposed of in accordance with the national or local waste company under code EWC 16 05 04* (full or partially empty aerosol).



Guidelines for use

Preparation:

USE IN A WELL VENTILATED AREA.

Surfaces to be bonded should be clean, dry and dust free. If cleaning solvents are used, allow adequate time for drying and wipe surface with a clean cloth before applying adhesive.

Shake aerosol before use.

Application:

Hold the aerosol at approximately 70° to the surface.

Spray adhesive from 6-8 inches away onto one or both surfaces. Apply adhesive in 4-6 inch bands overlapping each band by roughly 50%, with a double coat applied to the edges. Move at a steady pace that provides an even coat of adhesive without allowing any material to puddle. For most applications, 80-100% adhesive coverage is required for full bond strength. On porous materials, a second coat of adhesive may be necessary.

For one-way application, let adhesive dry for 30 seconds until tacky, and then press into position.

For two-way application, spray both surfaces and allow to dry for 2-5 minutes before bonding.

For temporary bonding, spray one surface and allow to dry for 2-5 minutes before bonding.

After use, invert the can and spray to clear any adhesive from the valve/button.



Technical Information

Base/Solvent	Hydrocarbon	Shelf Life	12 months
Propellant	Hydrocarbon	Coverage	~2.5m ² (dry coat weight of 25gm ²)
Appearance	Clear	Solids Content	35%
Application Temperature	15°C-25°C	Storage Temperature	15°C-35°C
Temperature Resistant	70°C	Application	Spray-applied - web
Drying Time	2-5 minutes		

IMPORTANT NOTES

Storage & Shelf Life

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive.

DO NOT ALLOW THE PRODUCT TO FREEZE.

Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months. The adhesive will have a limited life once the container is opened.

Temperature & Timings

All information on temperature and timings represent normal working conditions and is provided as a guideline only. However, please contact H.B Fuller for advice if you wish to operate outside of these parameters.

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