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## HOW TO GUIDE

# CHANNEL FIXING WITH UHB

Firstly ensure the substrates are compatible with the chosen UHB. We offer a range of UHB tapes for different surfaces, temperature exposure and finishes along with a range of thicknesses and widths. For channel or rail fixing we suggest either UHBSF18-XT as our entry level product and UHB9120G as our premium grade channel fixing tape.

The weight and exposure forces must also be taken into account. Please contact us if you feel the product is particularly heavy or complex and that the bond is likely to be exposed to wind shear, temperature extremes or excessive forces.



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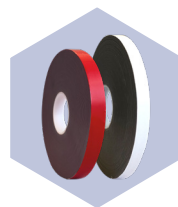


**Step 1:** Clean both surfaces to be bonded with Isopropyl Alcohol (IPA) using either a clean low lint cloth, clean pre-impregnated IPA wipe or clean IPA applicator sponge. Allow IPA to flash dry.

\*Some surfaces may require abrasion. For this we suggest P180-P320. This provides a better key for the UHB on some more challenging surfaces



**Step 2:** Some surfaces may require priming to enhance the overall bond. Such as powder coated channel or stainless steel sheets. If primer is to be used, wipe in one direction using either a clean low lint cloth, or a clean sponge applicator. Allow primer to flash dry. Apply tape within 30 minutes of primer being applied. We offer primers for metals, plastics, composites and glass.



**Step 3:** Apply the UHB to the channel. Once located, apply pressure using a rubber roller \*ideal pressure is approximately 15 PSI. This is roughly firm hand pressure. Remove backing release liner and bond to reverse of the sign. Apply pressure again where possible. The idea is to get an even bond across the whole face of the UHB surface. We suggest placing the channel approx. 200-300mm apart from each other

**Step 4:** Do not expose the bond to any weight loading or stress for approximately 72 hours (or as advised by data sheet). The reason for this is to allow the UHB to reach its full bond strength.

\*Please note that surface temperature should be circa 20°C before applying tape\*

**Disclaimer:** These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. Industrial Adhesive Solutions Limited shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith. Please contact us for further assistance and information.

Visit our website to view our extensive range of sign fixing tapes and adhesives, including:



Channel Fixing, Banner Hemming and Stiffening Tapes, Locator Bonding Adhesives, Unique 3D SIGN-BLOCK, Optically Clear Products and safe alternatives to Acrylic Bonding Adhesives.