



# Fix ALL High Tack

## Product description

Fix ALL High Tack is a high quality, neutral, elastic one-component adhesive sealant based on SMX-polymer. Fix ALL High Tack has a very high initial tack.

## Properties

- End strength up to 320 kg/10 cm<sup>2</sup>
- High initial tack
- Reduced need for support.
- Fast curing
- Good extrudability
- High shear strength after full cure (no primer).
- Stays elastic after curing
- Very durable
- Impervious to mold.
- Low odour
- Can be painted with water based systems
- Good weather resistance
- Good UV resistance
- Very good adhesion on many materials, even if slightly moist



## Applications

- Sealing and bonding applications in the building industry.
- Elastic bonding of objects, panels, profiles and other pieces on the most common substrates.
- Elastic structural bonding in car and container industry.
- Sealing joints in sanitary rooms (bathroom) and kitchens.

## Technical data

|                                |                    |                            |
|--------------------------------|--------------------|----------------------------|
| Base                           | SMX Hybrid Polymer |                            |
| Consistency                    | Stable paste       |                            |
| Curing system                  | Moisture curing    |                            |
| Skin formation                 | ca. 5 minutes      |                            |
| Curing speed                   | ca. 3 mm/24h       |                            |
| Density                        | ca. 1.47 g/ml      |                            |
| Maximum allowed joint movement | ± 20 %             |                            |
| Elasticity modulus             | ISO 37             | ca. 2.30 N/mm <sup>2</sup> |
| Elastic recovery               | ISO 7389           | > 75 %                     |
| Elongation at break            | ISO 37             | ca. 400 %                  |
| Maximum tension                | ISO 37             | ca. 3.20 N/mm <sup>2</sup> |
| Hardness                       | ca. 65 ± 5 Shore A |                            |
| Application temperature        | +5°C → +35°C       |                            |



# Fix ALL High Tack

Temperature resistance

-40°C → +90°C

*Footnote: Skinning time and curing speed may vary depending on environmental factors such as temperature, moisture, and type of substrates.*

## Substrates

- **Substrate condition**  
The surface must be rigid, clean, dry or slightly moist, free of dust and grease.
- **Substrate preparation**  
Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with a soudal activator or cleaner (see technical data sheet). While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended.
- **Substrate types**  
Fix ALL High Tack has a good adhesion to following substrates: all usual building substrates, lacquered wood, metal, plastics, PVC. Fix ALL High Tack has no good adhesion or is not suitable for PE, PP, PTFE (Teflon®), bituminous substrates, copper or copper containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

## Application method

- **Application method**  
Apply the product with a manual, pneumatic or accu caulking gun.
- **Cleaning method**  
Clean with Soudal Surface Cleaner or with Soudal Swipex Wipes, immediately after use.
- **Finishing method**  
With Finishing Solution before skinning.
- **Repair method**  
Repair with the same material.

## Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult the packaging label and safety data sheet for more information.  
Keep the area well ventilated during use and curing of the product.

## Packaging/Logistics

Colour: Various colours available. Please consult the product catalogue, the Soudal website or a Soudal representative.

Packaging: Please consult the product catalogue, the Soudal website or a Soudal representative.

Shelf life: 15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C. Once opened the product has only a limited shelf life.

## Standards and certificates

- NL: KOMO certified for construction adhesive. BRL3107
- Australia: Watermark level 1
- Declaration of compliance ISEGA - Tested for use in foodstuffs-related area.

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## Joint dimensions

- Min. width for bonding: 2 mm
- Min. width for joints: 5 mm
- Max. width for bonding: 10 mm
- Max. width for joints: 30 mm
- Min. depth for joints: 5 mm
- Recommendation sealing jobs: joint width = 2 x joint depth.

## Environmental clauses

- Leed regulation: Fix ALL High Tack conforms to the requirements of LEED. Low -Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

## Remarks

- Fix ALL High Tack may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Fix ALL High Tack can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate , etc., may differ from manufacturer to manufacturer, we recommend a preliminary compatibility test.
- Fix ALL High Tack can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Do not use in applications where continuous water immersion is possible.
- Fix ALL High Tack can be used for bonding natural stone, but it cannot be used as a joint sealant on this type of surface.
- When applying, make sure that the surface of the materials is not smudged with sealant.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap residues will stimulate the development of fungi.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Fix ALL High Tack has a good UV resistance but can discolour under extreme conditions or after long UV exposure.
- Discoloration of the product due to chemicals, high temperatures, UV-radiation may occur.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discoloration and loss of adhesion.

This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. It is general in nature and does not constitute any liability. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application. In every case it is recommended to carry out preliminary experiments. The manufacturer reserves the right to modify products without prior notice.